Solutions for Power factor Correction at Medium Voltage





Leaders by experience

CIRCUTOR has over 40 years experience and 6 production centres in Spain and the Czech Republic working on the design and manufacture of units for improving energy efficiency: Units for measurement and control of electrical energy and supply quality, industrial electrical protection, reactive compensation and harmonic filtering. Providing solutions with over 3,000 products in over 100 countries worldwide.





Two of 6 CIRCUTOR production centres

Medium Voltage reactive compensation begins by developing a project that meets the requirements demanded by our clients. **CIRCUTOR** has extensive experience in developing all types of projects for compensation at MV. Our production centres handle the on-time manufacturing under the most demanding quality standards of projects developed by our technicians in collaboration with our clients. The factories are equipped with the latest technologies and apply the results of the most recent research conducted by **CIRCUTOR's** extensive R+D+i team.

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Why does the power factor need to be corrected?

Reactive power compensation is essential for the correct technical and economical management of an MV electric system. Its benefits are:

Technical optimisation

- Helping to control voltage throughout the transmission and distribution system
- Discharging power lines and power transformers
- Reducing level of system losses

Economic optimisation

- Reduced billable reactive energy costs (surcharges by country and tariff)
- Reduced hidden economic cost from the Joule effect in transport lines
- Enables a better use ratio (kW/kVA) for installations.

When and where to compensate at MV?

Basically MV must be compensated when working with:

Generation, transport and distribution systems

The usual points where power factor correction is carried out are the feeder lines of power generating plants (wind farms, hydroelectric installations, etc.), receiver or distribution substations, and distribution hubs.

Industrial installations with MV distribution and consumption

As a general rule, installations that distribute and consume energy at MV are eligible to be compensated, such as pumping centres desalination plants, paper factories, cement factories, the petrochemical industry, steel mills, etc.

Industrial installations with MV distribution and LV consumption

Normally LV compensation is carried out when dealing with small amounts of power and with a rapid demand fluctuation level in comparison with MV. However, if there is a large number of transformer substations and high reactive energy consumption but little load fluctuation, power factor correction at MV should be proposed.









Preventing the autoexcitation phenomenon.



How should I compensate?

Reactive compensation may be carried out at any point of an installation. A different strategy must be followed for each method and position to obtain power factor improvement.

Individual compensation

Direct compensation to the machine being compensated is the optimum technical solution for directly reducing reactive consumption in the load. This is commonly used for pumps, motors and transformers.

Compensation by group

Compensation for load groups in installations that have a sectored and extensive distribution. This serves as an ancillary support for a global centralised compensation system for increasing the load capacity of the line supplying the group of compensated loads.

Centralised global compensation

Compensation connected to the installation's main feeder, normally used for reducing electricity billing due to reactive energy surcharges.

Individual compensation of power transformers and asynchronous motors

One of the main applications of MV compensation is the individual compensation of power transformers and asynchronous motors.

Power transformers

Two components must be taken into account when determining the reactive power of a transformer: non-load consumption (magnetising current) and load consumption.

$$Q_{T} = S_{N} \cdot (\frac{I_{o}(\%)}{100}) + (\frac{u_{cc}(\%)}{100}) \cdot (\frac{S}{S_{N}})^{2} \cdot S_{N}$$

The fixed part depends on the transformer's magnetising current, which usually accounts for 0.5 to 2% of the transformer's rated power. The variable part depends on the load ratio being consumed $(S/S_{\rm N})$ and the short-circuit voltage (V_{cc}%). Actually 5% to 7% compensation of nominal power for industrial-use transformers is recommended and up to 10% for energy distribution line transformers.

Asynchronous motors

Special care must be taken when opting to directly compensate asynchronous motors, with or without an operation or disconnection element. This aspect is relevant for avoiding the possibility of damaging the motor or the installation from an excitation effect. It is recommended to avoid compensation of over 90% of the motor's idle current in order to prevent autoexcitation of the motor due to capacitor discharge in its direction. The value of the power to be compensated can be estimated as follows:

$$Q_{M} \leq 0,9 \cdot I_{0} \cdot U_{N} \cdot \sqrt{3}$$
$$Q_{M} \leq 2 \cdot P_{N} \cdot (1 - \cos \phi_{i})$$

Where $\mathbf{Q}_{_{M}}$ is the reactive power to be compensated (kvar), $I_{_{O}}$ the motor's idle current (A), $\mathbf{U}_{_{N}}$ the rated voltage (U), $\mathbf{P}_{_{N}}$ the nominal power of the motor (kW) and $\mathbf{cos}\varphi$ is the initial cosine phi of the motor.

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This way makes it difficult to compensate more than one cosine phi greater than 0.95, so individual compensation is carried out by using a disconnection element at the same time as the motor is disconnected in order to avoid the autoexcitation phenomenon.



Controlling the voltage level in the lines

One of the critical points during electrical energy distribution is maintaining the voltages at the different points of the distribution lines. This applies to ring networks in the different distribution centres and radial networks at line terminals. There are two methods available for controlling voltage at the MV distribution line terminals, which depend on the configuration of the distribution lines:

- Control at the line origin, generally for lines with a radial configuration.
- Control at the network points in a ring or at the terminal of a MV line in radial configuration.

Voltage control at the line origin

To maintain a nominal voltage level at an unmeshed MV line terminal, distribution companies commonly regulate the voltage at the substation output at above its nominal value. This is done by compensating the reactive energy at its origin in order to compensate for the voltage drop in the line. The MV bus-bar capacitor connection is associated with the voltage increase at its connection point. In accordance with **Standard IEC 60871-1** the following equation can be used for calculating the voltage increase resulting from connecting capacitors to an MV network:

$$\Delta U(\%) = \frac{Q_{\text{bat}}}{S_{\text{cc}}} \cdot 100$$

 $\Delta U(\%)$: Reported percentage voltage drop at $U_{\rm N}$ $Q_{\rm bat}$. Power of the capacitor bank in kvar $S_{\rm ac}$: Short-circuit power at the installation point of the capacitors, in kVA

In anticipation of possible load fluctuations, the capacitors that will be connected to the substation output or transformer substation are usually fractioned in steps. The power, type of unit and fractioning level usually depend on the criteria of each distribution company. It should be noted that fractioning the total power in different steps enables voltage levels for different network load states to be improved, thereby avoiding overvoltages that would be produced by over-compensation.

Voltage control at the line termination

The voltage in MV lines with various branches that have a significant length (several km) cannot be regulated at all of the distribution points by placing capacitors at the beginning of the line. In these cases capacitors are usually installed in distribution hubs where voltage regulation is needed. The voltage drop at the end of a line or section can be calculated with the equation:

$$\Delta U(\%) = 100 \cdot \frac{P \cdot L}{U_N^2} \cdot (R_L + X_L \cdot \tan \varphi)$$

 $\begin{array}{l} \Delta U(\%) \text{: Reported percentage voltage drop at } U_{\text{N}} \\ P \text{: Transported active power} \\ R_{L} \& X_{L} \text{: resistance and ractive impedance by length (km)} \\ L \text{: length of the line (km)} \\ U_{\text{N}} \text{: Rated voltage of the network} \end{array}$

Reduction of losses in MV lines

The reduction of losses in distribution installations and transport is an important factor in the economic assessment of an installation, given that these losses are a hidden economic loss. The Joule effect losses on a line can be summarised as:

$$\Delta P = R_L \cdot \left| \frac{2 \cdot Q_L \cdot Q_{\text{bat}} - Q_{\text{bat}}^2}{U_2} \right| \cdot L$$

Where R_L is the resistance per unit of length and L is the length.

The decrease in losses as a result of reactive compensation can be calculated as follows:

$$P(kW) = 3 \cdot R_L \cdot l^2 \cdot L$$

With Q_L being the load's reactive power and Q_{bat} the power of the compensation capacitor bank.



Distribution lines for the calculation example

Example of a reduction of Joule effect losses in an overhead distribution line system

In this case, the evolution of the level of losses of the line and voltage drops is analysed in a distribution system rated at 20 kV with and without capacitor banks connected.

The effect of the capacitor banks in an MV overhead distribution network in a rural area in which there are two distribution centres A and B, fed by lines A and B with resistances $\mathbf{R}_{IA} = 0.344 \text{ m}\Omega/\text{km}$ y $R_{IB} = 0.444 \text{ m}\Omega/\text{km}$.

Status of loads with no capacitor banks connected

At origin, the system's power status is as follows:

Installation data prior to compensation

	Connection point C	Distribution Centre A	Distribution Centre B
Active power (MW)	7.39	2.7	4.39
Reactive power (Mvar)	3.70	1.23	2.13
Apparent power (MVA)	8.26	2.97	4.88
cos phi	0.89	0.91	0.9
Joule losses (kW)		114.5	185
Power factor consumed by the line (kvar)		129	208
Voltage drops (%)		5.2	5.25

As can be seen, the connection conditions at connection point C are not very good, i.e., the apparent power is high and the power factor is low.

Situation with connected capacitor banks

To improve the network conditions, a 1100 kvar capacitor bank at 20 kV is connected to distribution centre A (BCA) and a 2000 kvar capacitor bank at 20 kV is connected to distribution centre B (BCB). The balance of power is modified, as shown in the following table:

Installation data after compensation

	Connection point C	C. Distribution Centre A with BCA	C. Distribution Centre B with BCB
Active power (MW)	7.33	2.7	4.39
Reactive power (Mvar)	0.54	0.13	0.13
Apparent power (MVA)	7.36	2.7	4.39
cos fi	0.99	0.99	0.99
Joule losses (kW)		94	150
Power factor consumed by the line (kvar)		106	170
Voltage drops (%)		3.9	3.8

In this case it can be seen that at point C the conditions have been substantially optimised, the Joule losses in the lines have been reduced, and the voltage in the distribution centres has increased. Therefore, the operation and performance of the line has been optimised and the voltage level is guaranteed for users.



"all capacitors undergo strict individual trials"

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CIRCUTOR's range of MV capacitors comprises a complete series of single and three phase capacitors in full compliance with **International Standard IEC 60871**. The design and production of the capacitors is carried out with the guarantee and reliability of the finest raw materials and sufficient flexibility to provide a personalised solution for each application.

R+D behind the reliability

CIRCUTOR has a department made up of R+D experts who form a highly experienced team that cares for and ensures that the entire design and production process provides the highest guarantee of quality and reliability. Quality management is not only applied internally but also during each step of the supply chain. This means that our specialised suppliers rigorously assess the quality of the materials and their production processes. Before being supplied to the client, all capacitors undergo individual trials in strict compliance with the **International IEC Standard** and all of the data is logged for the resulting documentation and testing certificates.

Measurement of capacity	Prior measurement at a voltage less than 0.15^*U_n Measurement between 0.9^*U_n and 1.1^*U_n Max peak tolerances 7.2 of the Standard (-5% and +15%)
Measurement of loss tangent (tg δ)	Measurement between 0.9^*U_n and 1.1^*U_n Values established between the manufacturer and purchaser (<0.2 W/kvar)
Voltage between terminals	For 10 s, 2^*U_n with AC or 4^*U_n with DC.
Alternating voltage between terminals and box	Capacitor insulation level for 10 s
Internal discharge devices	Resistance measurement
Discharges on the internal fuses	Discharge with an exploder without additional impedance after loading it to 1.7^*U_n on DC.
Airtightness	



Capacitor protection with an internal fuse

Modern high-voltage capacitors are subject to very high insulation requirements. A capacitor comprises several capacitor units or capacitor elements. Thus, the purpose of suitable internal protection for capacitors is to disconnect a defective unit before dangerous consequences occur, thus reducing any possible secondary effects of the fault.

Standard IEC 60871-4 is applicable to internal fuses that are designed to isolate faulty capacitor elements in order to enable operation of the remaining parts of the capacitor units and the battery to which the unit is connected. These fuses are not a substitute for a switching unit such as a circuit breaker or for external protection of the capacitor bank. In the event of a defect in a basic capacitor element, the sound elements will be discharged in parallel with the faulty element. The discharge will immediately melt the internal fuse of the damaged unit.

This system has a series of advantages which are classified into two groups:

Operational advantages

- Immediate disconnection of the damaged element
- Minimal generation of gases inside the capacitor
- Continuity of service
 The elimination of the damaged unit enables the continuity of the connected unit.
- Possibility of planned battery maintenance
- Much simpler maintenance

Design advantages

- Optimisation of battery costs
- Fewer capacitors used per battery
- Reduced battery enclosure size
- Greater capacitor power

Table of general technical features for CIRCUTOR Medium Voltage capacitors



Nominal power	CHV-M: 25 750 kvar	CHV-T: 35 750 kvar			
Rated voltage	CHV-M : 1 / 24 kV	CHV-T: 1 / 12 kV			
Frequency	50/60 Hz				
Insulation level	See table of insulation le	See table of insulation levels			
Maximum overvoltage	See table of overvoltage	See table of overvoltage levels, as per IEC			
Overcurrent	1.3·/ _N	1.3· <i>I</i> _N			
Capacity tolerance	-5%+10%				
Total losses	< 0.15 W / kvar				
Statistical mean lifetime	>130,000 hours (normal	conditions)			
Discharge resistors	75 V-10 minutes (optiona	I 50 V-5 minutes)			
Current limits	Maximum 200 x I _N	Maximum 200 x I _N			
Ambient temperature category	-40°C/"C" (optional class	-40°C/"C" (optional class D) (table 3)			
Ventilation	Natural				
Protection degree	IP 00				
Humidity	Maximum 95%				
Maximum service altitude	1000 m above sea level (consult other conditions	1000 m above sea level (consult other conditions)			
Assembly position	Vertical / Horizontal				
Assembly attachments	Lateral supports and leg	anchors			
Container	Stainless steel for interna	al or external use			
Dielectric	All polypropylene film	All polypropylene film			
Saturant	PCB free, biodegradable)			
Internal safety device	Internal fuses	Internal fuses			
External safety device	Pressure switch (optiona	Pressure switch (optional)			
Terminals	Porcelain				
Terminal tightening torque	10 Nm	10 Nm			
Colour	RAL 7035				

Insulation level (BIL)

These are the insulation levels that must be met in accordance with **Standard IEC 60871-1** and **IEC 60071-1**. These voltage levels depend on the highest voltage level of the unit or on external factors such as altitude or saline environments.

Overvoltage levels

Admissible sporadic, non-continuous overvoltage levels in accordance with **Standard IEC 60871-1**.

Highest voltage of the unit	Assigned short term voltage	Voltage assigned with ray-type impulse
7.2 kV	20 kV	60 kVpeak
12 kV	28 kV	75 kVpeak
17.5 kV	38 kV	95 kVpeak
24 kV	50 kV	125 kVpeak
36 kV	70 kV	170 kVpeak

Voltage	Maximum duration	Observations
U _N	Permanent	Maximum mean value during capacitor energization
1.1 x U _N	12 hrs per 24 hr period	Network voltage regulation and fluctuation
1.15 х U _N	30 minutes per 24 hr period	Network voltage regulation and fluctuation
1.20 x U _N	5 minutes	

24 hr average

30 °C

35 °C

40 °C

Annual average

20 °C

25 °C

30 °C

35 °C

Maximum

40 °C

45 °C

50 °C

Ambient temperature range

Maximum environmental conditions in which MV capacitors can be used in accordance with **Standard IEC 60871-1**.

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D 55 °C 45 °C

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Symbol

Α

В

С

References for CHV-M

Medium voltage single-phase capacitors

Interior use with internal fuses and discharge resistance



BIL 20/60 kV (50 Hz) - 3.81 kV

Туре	Code	kvar	Weight	Dimensions (mm) w x h x d
CHV-M 50/3.81	R8A0500003810	50	18.2 kg	350 x 487 x 160
CHV-M 75/3.81	R8A0750003810	75	18.5 kg	350 x 487 x 160
CHV-M 100/3.81	R8A1000003810	100	21.9 kg	350 x 537 x 160
CHV-M 121/3.81	R8A1210003810	121	25.4 kg	350 x 587 x 160
CHV-M 133/3.81	R8A1330003810	133	25.5 kg	350 x 587 x 160
CHV-M 150/3.81	R8A1500003810	150	29.1 kg	350 x 637 x 160
CHV-M 167/3.81	R8A1670003810	167	29.3 kg	350 x 637 x 160
CHV-M 200/3.81	R8A2000003810	200	33.5 kg	350 x 697 x 160
CHV-M 242/3.81	R8A2420003810	242	38.0 kg	350 x 757 x 160
CHV-M 250/3.81	R8A2500003810	250	44.8 kg	350 x 867 x 160
CHV-M 300/3.81	R8A3000003810	300	45.8 kg	350 x 867 x 160
CHV-M 363/3.81	R8A3630003810	363	52.3 kg	350 x 957 x 160
CHV-M 400/3.81	R8A4000003810	400	55.3 kg	350 x 927 x 175
CHV-M 484/3.81	R8A4840003810	484	66.1 kg	350 x 1067 x 175
CHV-M 500/3.81	R8A500003810	500	68.3 kg	350 x 1097 x 175
CHV-M 600/3.81	R8A600003810	600	80.2 kg	350 x 1247 x 175
CHV-M 750/3.81				
BIL 38/95 kV (50 Hz	z) - 9.53 kV			
CHV-M 50/9.53 *	R8C0500009530	50	19.5 kg	350 x 530 x 160
CHV-M 75/9.53 *	R8C0750009530	75	20.2 kg	350 x 530 x 160
CHV-M 100/9.53 *	R8C100009530	100	23.6 kg	350 x 580 x 160
CHV-M 121/9.53 *	R8C1210009530	121	27.1 kg	350 x 630 x 160
CHV-M 133/9.53 *	R8C1330009530	133	30.4 kg	350 x 680 x 160
CHV-M 150/9.53	R8C1500009530	150	31.0 kg	350 x 680 x 160
CHV-M 167/9.53	R8C1670009530	167	34.9 kg	350 x 740 x 160
CHV-M 200/9.53	R8C2000009530	200	35.4 kg	350 x 740 x 160
CHV-M 242/9.53	R8C2420009530	242	46.8 kg	350 x 910 x 160
CHV-M 250/9.53	R8C2500009530	250	46.9 kg	350 x 910 x 160
CHV-M 300/9.53	R8C300009530	300	48.0 kg	350 x 910 x 160
CHV-M 363/9.53	R8C3630009530	363	54.7 kg	350 x 1000 x 160
CHV-M 400/9.53	R8C400009530	400	59.7 kg	350 x 1000 x 175
CHV-M 484/9.53	R8C4840009530	484	68.7 kg	350 x 1110 x 175
CHV-M 500/9.53	R8C5000009530	500	71.0 kg	350 x 1140 x 175
CHV-M 600/9.53	R8C6000009530	600	83.1 kg	350 x 1290 x 175
CHV-M 750/9.53	R8C7500009530	750	90.4 kg	350 x 1257 x 200
BIL 70/170 kV (50 H	lz) - 19.05 kV			
CHV-M 50/19.05 *	R8E0500019050	50	23.3 kg	350 x 644 x 160
CHV-M 75/19.05 *	R8E0750019050	75	23.6 kg	350 x 644 x 160
CHV-M 100/19.05 *	R8E1000019050	100	27.0 kg	350 x 694 x 160
CHV-M 121/19.05 *	R8E1210019050	121	30.5 ka	350 x 744 x 160
CHV-M 133/19.05 *	R8E1330019050	133	30.7 kg	350 x 744 x 160
CHV-M 150/19.05 *	R8E1500019050	150	35.0 kg	350 x 804 x 160
CHV-M 167/19.05 *	R8E1670019050	167	35.3 ka	350 x 804 x 160
CHV-M 200/19.05 *	R8E2000019050	200	39.4 ka	350 x 864 x 160
CHV-M 242/19 05*	B8F2420019050	242	471 kg	350 x 974 x 160
CHV-M 250/19.05	B8E2500019050	250	50.8 kg	350 x 964 x 175
CHV-M 300/19.05	B8E3000019050	300	56.5 kg	350 x 1034 x 175
CHV-M 363/10 05	B8E3630019050	363	571 kg	350 x 1034 x 175
CHV-M 400/10.05	B8F4000019050	400	64.4 kg	350 x 1134 × 175
CHV-M 484/10.05	R8F4840010050	481	70.8 kg	350 x 120/ v 175
CHV_M 500/10.05	B8E5000010050	500	73.7 kg	350 x 12/4 x 173
CHV_M 600/10.05	Decouorio	600	2/1 kg	250 x 1244 X 1/3
CHV M 750/40.05	Decourd 19030	750	104.1 Kg	250 x 1204 X 200
UTIV-IVI /50/19.05	no=/000019050	150	104.2 Kg	300 x 1454 X 200

(*) No internal fuses. Other power ratings, please ask

BIL 28/75 kV (50 Hz) - 6.35 kV				
Туре	Code	kvar	Weight	Dimensions (mm) w x h x d
CHV-M 50/6.35*	R8B0500006350	50	17.9 kg	350 x 487 x 160
CHV-M 75/6.35*	R8B0750006350	75	21.8 kg	350 x 537 x 160
CHV-M 100/6.35	R8B100006350	100	21.8 kg	350 x 537 x 160
CHV-M 121/6.35	R8B1210006350	121	25.2 kg	350 x 587 x 160
CHV-M 133/6.35	R8B1330006350	133	25.4 kg	350 x 587 x 160
CHV-M 150/6.35	R8B1500006350	150	28.6 kg	350 x 637 x 160
CHV-M 167/6.35	R8B1670006350	167	29.1 kg	350 x 637 x 160
CHV-M 200/6.35	R8B200006350	200	33.2 kg	350 x 697 x 160
CHV-M 242/6.35	R8B2420006350	242	37.6 kg	350 x 757 x 160
CHV-M 250/6.35	R8B2500006350	250	37.8 kg	350 x 757 x 160
CHV-M 300/6.35	R8B300006350	300	45.3 kg	350 x 867 x 160
CHV-M 363/6.35	R8B3630006350	363	49.4 kg	350 x 857 x 175
CHV-M 400/6.35	R8B400006350	400	54.5 kg	350 x 927 x 175
CHV-M 484/6.35	R8B4840006350	484	62.7 kg	350 x 1027 x 175
CHV-M 500/6.35	R8B5000006350	500	65.6 kg	350 x 1067 x 175
CHV-M 600/6.35	R8B6000006350	600	79.2 kg	350 x 1247 x 175
CHV-M 750/6.35	R8B7500006350	750	90.4 kg	350 x 1217 x 200
BIL 50/125 kV (50 l	Hz) - 12.7 kV			
CHV-M 50/12.7*	R8D0500012700	50	19.7 kg	350 x 615 x 160
CHV-M 75/12.7*	R8D0750012700	75	23.4 kg	350 x 665 x 160
CHV-M 100/12.7*	R8D1000012700	100	26.8 kg	350 x 715 x 160
CHV-M 121/12.7*	R8D1210012700	121	27.3 kg	350 x 715 x 160
CHV-M 133/12.7*	R8D1330012700	133	30.5 kg	350 x 765 x 160
CHV-M 150/12.7*	R8D1500012700	150	31.2 kg	350 x 765 x 160
CHV-M 167/12.7*	R8D1670012700	167	35.1 kg	350 x 825 x 160
CHV-M 200/12.7	R8D2000012700	200	39.2 kg	350 x 885 x 160
CHV-M 242/12.7	R8D2420012700	242	46.9 kg	350 x 995 x 160
CHV-M 250/12.7	R8D2500012700	250	47.0 kg	350 x 995 x 160
CHV-M 300/12.7	R8D3000012700	300	48.1 kg	350 x 995 x 160
CHV-M 363/12.7	R8D3630012700	363	56.9 kg	350 x 1055 x 175
CHV-M 400/12.7	R8D4000012700	400	59.6 kg	350 x 1085 x 175
CHV-M 484/12.7	R8D4840012700	484	68.7 kg	350 x 1195 x 175
CHV-M 500/12.7	R8D5000012700	500	70.9 kg	350 x 1225 x 175
CHV-M 600/12.7	R8D6000012700	600	83.0 kg	350 x 1375 x 175
CHV-M 750/12.7	R8D7500012700	750	98.8 kg	350 x 1405 x 200

References for CHV-T

Medium voltage three-phase capacitors

Interior use with internal fuses and discharge resistance



Dimensions CHV-M



Dimensions CHV-T

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BIL 20/60 kV (50 H	z) - 3.3 kV			
Туре	Code	kvar	Weight	Dimensions (mm) w x h d
CHV-T 50/3.3 *	R8K0500003300	50	18.8 kg	350 x 422 x 160
CHV-T 75/3.3 *	R8K0750003300	75	22.4 kg	350 x 472 x 160
CHV-T 100/3.3 *	R8K1000003300	100	22.8 kg	350 x 472 x 160
CHV-T 121/3.3 *	R8K1210003300	121	26.3 kg	350 x 522 x 160
CHV-T 150/3.3 *	R8K1500003300	150	30.0 kg	350 x 572 x 160
CHV-T 200/3.3 *	R8K2000003300	200	34.4 kg	350 x 632 x 160
CHV-T 242/3.3 *	R8K2420003300	242	45.6 kg	350 x 802 x 160
CHV-T 250/3.3 *	R8K2500003300	250	45.7 kg	350 x 802 x 160
CHV-T 300/3.3 *	R8K300003300	300	46.7 kg	350 x 802 x 160
CHV-T 363/3.3 *	R8K3630003300	363	55.6 kg	350 x 862 x 175
CHV-T 400/3.3	R8K4000003300	400	58.3 kg	350 x 892 x 175
CHV-T 484/3.3	R8K4840003300	484	67.2 kg	350 x 1002 x 175
CHV-T 500/3.3	R8K5000003300	500	69.4 kg	350 x 1032 x 175
CHV-T 600/3.3	R8K6000003300	600	81.2 kg	350 x 1182 x 175
CHV-T 750/3.3	R8K7500003300	750	97.3 kg	350 x 1252 x 200
BIL 20/60 kvar (50	Hz) - 6.6 kV			
CHV-T 50/6.6 *	R8K0500006600	50	19.2 kg	350 x 422 x 160
CHV-T 75/6.6 *	R8K0750006600	75	22.6 kg	350 x 472 x 160
CHV-T 100/6.6 *	R8K1000006600	100	23.0 kg	350 x 472 x 160
CHV-T 121/6.6 *	R8K1210006600	121	26.5 kg	350 x 522 x 160
CHV-T 150/6.6 *	R8K1500006600	150	30.2 kg	350 x 572 x 160
CHV-T 200/6.6	R8K2000006600	200	38.3 kg	350 x 692 x 160
CHV-T 242/6.6	R8K2420006600	242	45.8 kg	350 x 802 x 160
CHV-T 250/6.6	R8K2500006600	250	45.9 kg	350 x 802 x 160
CHV-T 300/6.6	R8K3000006600	300	46.9 kg	350 x 802 x 160
CHV-T 363/6.6	R8K3630006600	363	55.9 kg	350 x 862 x 175
CHV-T 400/6.6	R8K4000006600	400	58.6 kg	350 x 892 x 175
CHV-T 484/6.6	R8K4840006600	484	67.4 kg	350 x 1002 x 175
CHV-T 500/6.6	R8K500006600	500	69.7 kg	350 x 1032 x 175
CHV-T 600/6.6	R8K600006600	600	81.2 kg	350 x 1182 x 175
CHV-T 750/6.6	R8K7500006600	750	97.6 kg	350 x 1252 x 200
BIL 28/75 kvar (50	Hz) - 11 kV			
CHV-T 50/11 *	R8L0500011000	50	19.3 kg	350 x 422 x 160
CHV-T 75/11 *	R8L0750011000	75	22.7 kg	350 x 472 x 160
CHV-T 100/11 *	R8L1000011000	100	23.0 kg	350 x 472 x 160
CHV-T 121/11 *	R8L1210011000	121	26.4 kg	350 x 522 x 160
CHV-T 150/11 *	R8L1500011000	150	30.1 kg	350 x 572 x 160
CHV-T 200/11 *	R8L2000011000	200	34.4 kg	350 x 632 x 160
CHV-T 242/11	R8L2420011000	242	45.6 kg	350 x 802 x 160
CHV-T 250/11	R8L2500011000	250	45.7 kg	350 x 802 x 160
CHV-T 300/11	R8L3000011000	300	46.5 kg	350 x 802 x 160
CHV-T 363/11	R8L3630011000	363	53.0 kg	350 x 892 x 175
CHV-T 400/11	R8L4000011000	400	56.1 kg	350 x 862 x 175
CHV-T 484/11	R8L4840011000	484	66.8 kg	350 x 1002 x 175
CHV-T 500/11	R8L5000011000	500	67.0 kg	350 x 1002 x 175
CHV-T 600/11	R8L6000011000	600	80.7 kg	350 x 1182 x 175
CHV-T 750/11	R8L7500011000	750	92.1 kg	350 x 1192 x 200

(*) No internal fuses Other power ratings, please consult

Example 1

Three-phase MV capacitor selection

We need 300 kvar at 6 kV, and so we will choose a capacitor at 6.6 kV (U_s +10%), for which we would need a capacitor of 363 kvar at 6.6 kV.

 $Q_{\rm N} = Q_{\rm S} \cdot \left(\frac{U_{\rm N}}{U_{\rm S}}\right)^2$ $Q_{6,6\rm kV} = 300 \cdot \left(\frac{6,6}{6}\right)^2 =$ $= 300 \cdot 1,21 = 363 \,\rm kvar$

Example 2

Insulation for a 36 kV battery

The capacitor insulation level will depend on the design specifications and must be in accordance with **Standard IEC 60871-1**. Even though the capacitors are 6 kV, their insulation level will be 24 kV.



Example 3

Pollution levels

No.	Level	mm/kV
1	Low	16
2	Medium	20
3	High	25
4	Very high	31



Capacitor selection

When selecting MV power capacitors it is important to know the conditions under which the capacitors are going to operate, basically: assigned voltage, insulation level, working temperature and special conditions.

Assigned voltage

It is best to ensure that the assigned or rated voltage of the capacitors is not lower than the maximum working voltage where they are going to be installed. There could be considerable differences between the operating and the assigned network voltage, and so the necessary voltage variation margins must be taken into account. For safety reasons, values between 5% and 10% of voltage margin over the declared value are used. This will affect the selection of the capacitor power in order to maintain the required power at the declared working voltage. (See Example 1)

Insulation level

The insulation level must be selected in accordance with the network where it is going to be connected. (See Example 2)



Working temperature

It is important to take into account the highest temperature of the capacitor given that this influences its useful life, both for low temperatures, because the dielectric may undergo partial discharges, and environmental temperatures that exceed established design temperatures. It is best to use a suitable temperature class and if this is not possible, the cooling conditions of the capacitors should either be improved or a higher rated voltage should be used.

Special conditions

Conditions such as pollution, saline or corrosive environments, or altitudes over 1000 m above sea level may affect the choice of capacitor . Pollution or saline environments mainly affect the leakage line of the capacitors (creepage), thus requiring a larger leakage line. In the case of altitude, the insulation level must be adjusted according to the altitude where the capacitors are going to be installed. (See Example 3)

RMV type reactors

Choke reactor for MV capacitor banks





The inrush current that appears at the connection mainly comes from the network and other capacitor banks connected in parallel. The inductance value is a variable that depends on the installation's conditions and mainly on the following parameters:

- Short-circuit power of the installation
- Existence of more capacitor banks

Table of technical features of choke reactors for MV capacitor banks

Electrical features	Short-duration nominal current	43 / _n / 1 s	
	Dynamic current	2.5 lt	
	Insulation level	Up to 12 kV (28/75)	
Environmental	Operating temperature	Category B	
conditions	Mean temperature	40 °C	
Build features	Туре	Encapsulated in resin. Air core.	
	Fittings	M12 / M16, depending on the type	
	Dimensions (mm)	depending on the type	
	Weight	depending on the type (see above table)	
	Colour	colour RAL 8016	
Standard	IEC 60289		

* For higher insulation levels the reactors must be mounted on insulators.

Dimensions



Model	AØ	BØ	С	D	Е	F
RMV-260	260	130	370	160	290	150
RMV-330	330	150	470	190	355	210

References for RMV

RMV-260				
Туре	Code	I (A)	L (μH)	Weight (kg)
RMV - 260 - 50 - 350	R80628	50	350	13
RMV - 260 - 60 - 250	R80637	60	250	14
RMV - 260 - 100 - 100	R80664	100	100	16
RMV - 260 - 125 - 50	R80672	125	50	14
RMV - 260 - 175 - 30	R80691	175	30	14
RMV-330				
RMV - 330 - 60 - 450	R80739	60	450	20
RMV - 330 - 75 - 350	R80748	75	350	21
RMV - 330 - 90 - 250	R80757	90	250	26
RMV - 330 - 125 - 100	R80774	125	100	22
RMV - 330 - 200 - 50	R807A2	200	50	22
RMV - 330 - 250 - 30	R807B1	250	30	23

* Please consult other reactors.

RMV type reactors

Choke reactor for MV capacitor banks

Example

2500 kvar battery at 6.6 kV connected to a network with a short-circuit power of 350 MVa. The battery has a nominal current of 218.95 A and the peak current will be 4486.32 A, which means it is 20.49 times the nominal current and therefore within the limits established by the Standard. The following two situations may arise:

Insulated battery

A battery comprising a single step without capacitor banks connected in parallel. This situation does not normally require choke reactors because the inherent impedance of the network limits the current to below 100 times the battery current.



Example

5000 kvar capacitor bank at 6.6 kV comprising 1 step of 1000 kvar and 2 of 2000 kvar, 50 Hz frequency and 6 kV working voltage. With no choke reactor and considering an inductor appropriate for a one-metre long conductor (0.5μ H/m), the following results are obtained:

	Step 1 (1000 kvar)	Step 2 (2000 kvar)	Step 3 (2000 kvar)
C _{step}	73.07 μF	146.15 µF	146.15 µF
$\boldsymbol{C}_{_{\mathrm{eq}}}$	292.3 µF	219.22 µF	219.22 µF
L	0.5 µH	0.5 µH	0.5 µH
L _T	0.25 µH	0.25 µH	0.25 µH
I _N	87.48 A	174.95 A	174.95 A
I _P	43251 A	52972 A	52972 A
I _p /I _N	494.41	302.78	302.78

The ratio $I_{\rho}/I_{\rm N}$ is shown to exceed the allowed limit, and so choke reactors must be incorporated. Using 100 μH reactors for the first step and 50 μH for the rest yields:

	Step 1 (1000 kvar)	Step 2 (2000 kvar)	Step 3 (2000 kvar)
C _{step}	73.07 μF	146.15 μF	146.15 μF
$\boldsymbol{C}_{_{\mathrm{eq}}}$	292.3 µF	219.22 µF	219.22 µF
L	100 µH	50 µH	50 µH
L	0.25 µH	0.25 µH	0.25 µH
I _N	87.48 A	174.95 A	174.95 A
I _P	3350 A	5025 A	5025 A
I_p/I_N	38.29	28.79	28.79

Confirmed, the ratio $I_{\rm P}/I_{\rm N}$ meets the inrush current limit that is 100 times less than $I_{\rm N}$.

Capacitor banks in parallel

Capacitor banks comprising two or more steps, or that are connected in parallel at the same voltage level as other capacitor banks. This is a more critical situation because normally there can be peak values that are greater than 100 times the nominal current. Therefore, the use of **RMV** choke reactors is essential.

Capacitor bank in parallel



Expressions for simplifying the calculation

$$I_c = \bigcup \cdot \sqrt{\frac{2}{3} \cdot \frac{C_1 \cdot C_{eq}}{C_1 + C_{eq}}} \cdot \frac{1}{L_1 + L_{eq}}$$
$$L_{eq} = \frac{1}{\frac{1}{1 + \dots + \frac{1}{2}}}$$

$$L_2$$
 L_n

$$\mathcal{L}_{eq} = \mathcal{L}_2 + \mathcal{L}_3 + \cdots + \mathcal{L}_r$$

Ic - Inrush current

- $\boldsymbol{S}_{_{cc}}$ Short-circuit power in kVA
- **Q** Capacitor bank power in kVA
- U Network voltage in kV

 $\textbf{\textit{I}}_{a}$ - Circuit-breaker breaking capacity

- $\boldsymbol{C}_{_{1}}$ Capacity of the last connected capacitor bank
- $\boldsymbol{C}_{_{\mathrm{eq}}}$ Capacity equivalent to the capacitor bank
- C, Capacity of all the capacitor banks in parallel
- L_1 Choke inductance of the last connected capacitor bank
- $\mathbf{L}_{\rm t}$ Inductance equivalent to the connected capacitor banks

Reactors Reactors for MV capacitor banks





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A wide range of both single and three phase reactors for manufacturing tuned harmonic filters, which can be manufactured for different voltages from 1 kV up to 36 kV, and any tuning frequency: 5.67%, 6%, 7%, 14%, etc.

The reactors are made from low-loss plate metal and a copper coil or aluminium band, depending on the model. Once assembled they are impregnated using a sophisticated vacuum system that guarantees minimum loss, greater mechanical consistency, increased insulation and low noise emissions.

Capacitor bank resonance

Capacitor banks are units that do not intrinsically generate harmonics, although they can be affected by the injection of harmonic currents from non-linear loads, which together can produce a parallel resonance between the capacitor bank and the installation's power transformer, resulting in a maximum impedance at a frequency called resonance. A resonance frequency occurs in industrial installations when the impedance values of the transformer coincide (X_{τ}) with the capacitor's (X_{c}):

$$f_{\rm R} = f \cdot \sqrt{\frac{{\rm X}_{\rm C}}{{\rm X}_{\rm T}}} = f \cdot \sqrt{\frac{{\rm S}_{\rm CC}}{{\rm Q}}}$$

Where $S_{\rm DC}$ is the short-circuit power of the transformer in kVA, and Q the capacitor bank's power in kvar.



This increase in impedance does not remain static at a single frequency but will shift depending on the resonance conditions at each moment. If the power Q of the capacitor bank decreases, the resonance frequency of the installation increases and, inversely, if the power Q of the capacitor bank increases, the installation's resonance frequency decreases, becoming more dangerous as it approaches the frequencies where considerable current values are injected, resulting in:

- Voltage wave quality deterioration (THDU% increase)
- Reduced useful life of the capacitors or their destruction
- Capacitors bank or installation protections trip.

The solution involves using capacitor banks with a detuned filter to avoid the risk of resonance with harmonic currents present in the installation with frequencies that exceed the design of the filter itself.

Operating elements

Elements for operation or protection for MV capacitor banks



Contactors

The **LVC** contactor is a vacuum contactor prepared for controlling inductive and capacitive loads. It is specifically designed for industrial applications that require a large number of operations, specifically, the loads associated with motors and capacitors.

The **LVC** vacuum contactor is the ideal unit for capacitor bank operations between 3.3 and 6.6 kV to avoid restrikes and overvoltages.

Its general features are as follows:

- Vacuum extinction means
- Perfect control of the electric arc during capacitor operations
- Long useful life
- Strong overall insulation formed by three independent
 - vacuum poles mounted on an insulating structure
- Compact dimensions
- Light unit with highly optimised weight
- Easy maintenance

Table of technical features for MV contactors

Electrical features	Nominal current	400 A			
	Rated voltage	7.2 kV			
	Frequency	50/60 Hz			
	Insulation level	2060 kV			
	Cut-off means	Vacuum			
	Rated short circuit breaking current	4 kA			
	Short-circuit current	6.3 kA/1s			
	Excitation method	Continuous			
	Voltage control	220 Vac.			
	Auxiliary contacts	3 NO + 3 NC			
Build features	Connection	Fixed			
	Dimensions	350 x 392 x 179 mm			
	Weight	22 kg			
Standard	IEC 60470				

References

Туре	<i>I</i> maximum	Туре	U auxiliary	Code
6.6 kV ac.	3 x 400 A	LVC-6Z44ED	220 Vac.	R80911
6.6 kVac.	3 x 400 A	LVC-6Z44ED	110 Vdc.	R809110010000



Circuit breakers

Use of circuit breakers with vacuum cut-off technology for capacitor bank operation and/ or protection, with insulation levels up to 36 kV.

Compact circuit breakers that meet international standard **IEC 62271-100** and with a cut-off power of up to 40 kA*, adaptable to the specific requirements of each capacitor bank. Easy maintenance and high performance capacitor banks.

* Please consult for specific models.



Dimensions



484.8

CIRKAP. Easy to choose complete product



Our MV capacitor banks are designed, manufactured and adapted to the specific needs of each client. A high quality intelligent design brings advantages to your project from the start.

Our experience guarantees benefits to all involved:

Engineering firms

These firms ensure that the proposed solution meets the specifications and adapts to the demands of the installation.

Installers

Easy to install and handle modular units that save time and money.

End user

High performance and easily maintained units that benefit from the advantages (technical and economical) that the power factor correction at MV provides.



The Perfect Solution

The **CIRKAP** series provides constant benefits such as flexibility, safety, reliability and easy installation and maintenance throughout the life of the capacitor banks.

Flexibility

Compact and robust modular design. Optimised to the client's operations and requirements. Easily accessible from any point.

Safety

Complete safety provided by the metal enclosure with panels that shape the capacitor banks, preventing access to the active parts. Secure access to the control panel.

Reliability

CIRCAP capacitor banks combine over 40 years of **CIRCUTOR's** experience and knowhow manufacturing MV batteries using components from leading brands. We apply strict quality controls throughout the entire production process. Our production process is certified under international standard **ISO 9001** and subject to strict control processes.

Easy installation and maintenance

CIRKAP capacitor banks, with all internal elements mounted, wired and pre-assembled, are easy to install, which facilitates handling and connecting. Simple maintenance, with all of the parts being easily accessible.

Application examples



Water treatment plant

Multistep automatic capacitor bank with detuned filter model **CMSR** of 2250 kvar at 6,6 kV, 50 Hz, composition 5x650 kvar, tuned at 189 Hz (p:7%), outdoor, IP44. Details of a step with APR fuses, vacuum contactor, filter reactor and three-phase capacitor.



Paper industry

Multistep automatic capacitor bank with detuned filter model **CMSR** of 6750 kvar at 22 kV, 50 Hz, composition 750+4x1500, tuned at 189 Hz (p:7%), ajoutdoor, IP54. Details of control board, with voltage indicator, step ON/OFF, manual/automatic selector per bach step, three-phase power factor regulator and overcurrent, short-circuit and unbalance protection per step.



Petrochemical industry

Multistep automatic capacitor bank model **CMSC** of 8790 kvar at 20 kV, 50 Hz, composition 2930+5860 kvar, indoor, IP23. Details of panels and entrance door around the enclosure which allows properly maintenance of the equipment.



Road infrastructure

Automatic capacitor bank with detuned filter model **CMAR** of 100 kvar at 3,3 kV, 50 Hz, composition 1x100 kvar, tuned at 189 Hz (p:7%), indoor, IP23. Details of enclosure adapted to be located in tunnel and corporate colour required by the client.

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Protection elements



The MV capacitor bank protection elements are comprised of high cut-off power (APR) fuses and/or indirect protection relays.

Fuses

APR fuses are frequently used for protecting small and medium power MV capacitor banks.

This protection system has the following advantages:

- Limits the electrodynamic forces in the battery's bus-bars
- Decreases the thermal effects of short-circuit currents.
- Relatively low cost.

Their main drawback, however, is zero overload protection

Fuse selection

In order to bear the maximum tolerance and harmonics and to reduce the temperature increase in fuses, manufacturers recommend using at least 1.8 to 2 times the nominal current of the step or battery. The transient voltage increase of the connection cannot be overlooked, which means that for safety purposes the following voltage level should be used: in 7.2 kV networks use 12 kV, in 12 kV use 24 kV, and in 24 kV use 36 kV. It is also important to ensure that the fuse admits the peak connection current and must remain below the current curve for about 20-100 ms.

1,8/_N < /_{fuse} < 2/_N

/fuse_t < 10ms > /peak

 $U_{\text{fuse}} = \text{higher BIL}$



Protection relay

The protection systems that give the order to the switch to actuate are called protection relays. For them to function, an external power supply and signal input for the measurement sensors are required in accordance with the required protection.



Basic diagram of an electric protection chain

The level of protection that a relay can provide is indicated by an international ANSI protection code. The relevant protection levels for MV capacitor banks are:



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Protection elements



Example of protection against overload imbalance and short-circuits of the battery/steps

Unbalance protection (double star)

When an element suffers a fault, the capacity of the group where this element is installed decreases. This capacity variation results in an impedance increase for this group and at the same time a variation in the voltage distribution in the capacitor. The group of elements where the anomaly occurs suffers an overvoltage.

The unbalance protection parameters in the double star are:

- The voltage in a capacitor cannot exceed 110% of its rated voltage.
- If the number of faulty elements in a unit is so high that there is a danger of provoking a chain reaction of faults, the battery must be disconnected even if the voltage has not exceeded 110% of its rated value in any of the capacitors in the bank. Normally, the battery should be disconnected when the voltage in the working elements exceeds 140% of its nominal value.

Generally, the second parameter is the one that determines the battery's trip current level. Unbalance protection is based on the current measurement that is detected between equipotential points, such as the two neutrals of the double stars. If the impedance varies in one of the branches, it will give rise to an unbalance that provokes the circulation of a current between the neutrals of the two stars. To operate correctly the transformer must be at least of accuracy class 1.

General battery protection

Use of a main circuit breaker is recommended for general protection, either installed inside the unit itself or in the installation upstream of the battery.

Overload and short-circuit protection are required as a minimum. The following protection regulations are recommended:

- Short-circuit protection at 4-6 I_n with a 0.1 second delay.
- **Overload**. Inverse reaction time curve \approx 4 seconds at 1.3 I_{n} (depending on the neutral scheme of the installation).

Step protection

Each step has its own protection controlled by a set of high breaking capacity fuses that incorporate a micro-fuse to ensure step disconnection during a fault and which is wired to the operating panel to monitor the problem.

CIRKAP. Easy to choose complete products

Capacitor bank selection

CIRKAP capacitor banks are divided in two main groups: Capacitor banks in a **CM** enclosure and capacitor banks in open **BM** frames.



References for CIRKAP BM

Code								Code						
В	М	X	X	Χ	ххх	ХХ	ххх	С	М	Χ	Χ	X	ххх	x x x x x
		1	1	1	↑		1			+	1	1	†	↑
Fixed (s	step 1)	F						Fixed (s	step 1)	F				
Without	t choke reactor	r	-					Automa	atic (1 step)	Α	-			
With ch	oke reactor		С	-				Multiste	эр	S				
Numbe	r of steps (1)			No.				Without	t choke reactor		-	-		
Rated v	oltage (3 figure	es) 3.3 k	V		033	-		With ch	oke reactor		С	-		
Rated v	oltage (3 figure	es) 4.2 k	V		042	-		With de	tuned filter		R			
Rated v	oltage (3 figure	es) 5.5 k	V		055	_		Numbe	r of steps (19)		No.		
Rated v	oltage (3 figure	es) 6.0 k	V		060	-		Rated v	voltage (3 figure	es) 3.3 k	V		033	-
Rated v	oltage (3 figure	es) 6.3 k	V		063	-		Rated v	voltage (3 figure	es) 4.2 k	V		042	-
Rated v	oltage (3 figure	es) 6.6 k	V		066	_		Rated v	voltage (3 figure	es) 5.5 k	V		055	-
Rated v	oltage (3 figure	es) 11 k∖	/		110	-		Rated v	voltage (3 figure	es) 6.0 k	V		060	-
Rated v	oltage (3 figure	es) 13.2	kV		132	-		Rated v	voltage (3 figure	es) 6.3 k	V		063	-
Rated v	oltage (3 figure	es) 15 k\	/		150	-		Rated v	voltage (3 figure	es) 6.6 k	V		066	-
Rated v	Rated voltage (3 figures) 16.5 kV 165		-		Rated voltage (3 figures) 11 kV			110	-					
Rated v	oltage (3 figure	es) 22 k\	/		220	-		Rated v	voltage (3 figure	es) 13.2	kV		132	-
Rated v	oltage (3 figure	es) 33 k\	/		330	_		Rated v	voltage (3 figure	es) 15 kV	/		150	-
Nomina	al capacitor bar	nk powe	r in kv	/ar (5 f	igures)		No.	Rated v	oltage (3 figure	es) 16.5	kV		165	-

References for CIRKAP CM

220

330

No.

Rated voltage (3 figures) 22 kV

Rated voltage (3 figures) 33 kV

Additional components















Pressure switch

It enables the step/capacitor bank to be disconnected based on pressure arising from a serious defect inside the capacitor, thereby preventing it from further damages. It enables the power circuit to be disconnected and signals the fault when the pressure reaches the maximum value.

Voltage presence indicator

A unit that lights up permanently when the power circuit is fed in order to provide greater safety during operations made on the unit.

Smoke detector

Smoke detectors are devices that warn of the possibility of internal combustion in the capacitor bank and send a signal to activate an alarm (in the unit or at the discretion of the user), disconnecting the bank if required.

Electric circuit with opening delay for doors

For units that are ordered with ports in the power modules, Circutor offers the option of including a solenoid electrical interlock system in order to prevent access to the bank's interior if the necessary time has not elapsed.

Vacuum off-load and/or earthing switch

The off-load and/or earthing switch enables the unit to be visually disconnected and isolated at the capacitor bank input.

Ventilation

In batteries installed in environmental conditions where natural convention cooling is insufficient, an auxiliary thermostat-controlled forced air system is essential for evacuating the internal heat of the battery.

Anti-condensation heating resistors

These are used to avoid condensation due to temperature gradients during the day, saline environmental conditions, high relative humidity and low temperatures. Heating resistors controlled by thermostat and/or hygrometer.

Solutions for Power Factor Correction at **Medium Voltage**

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